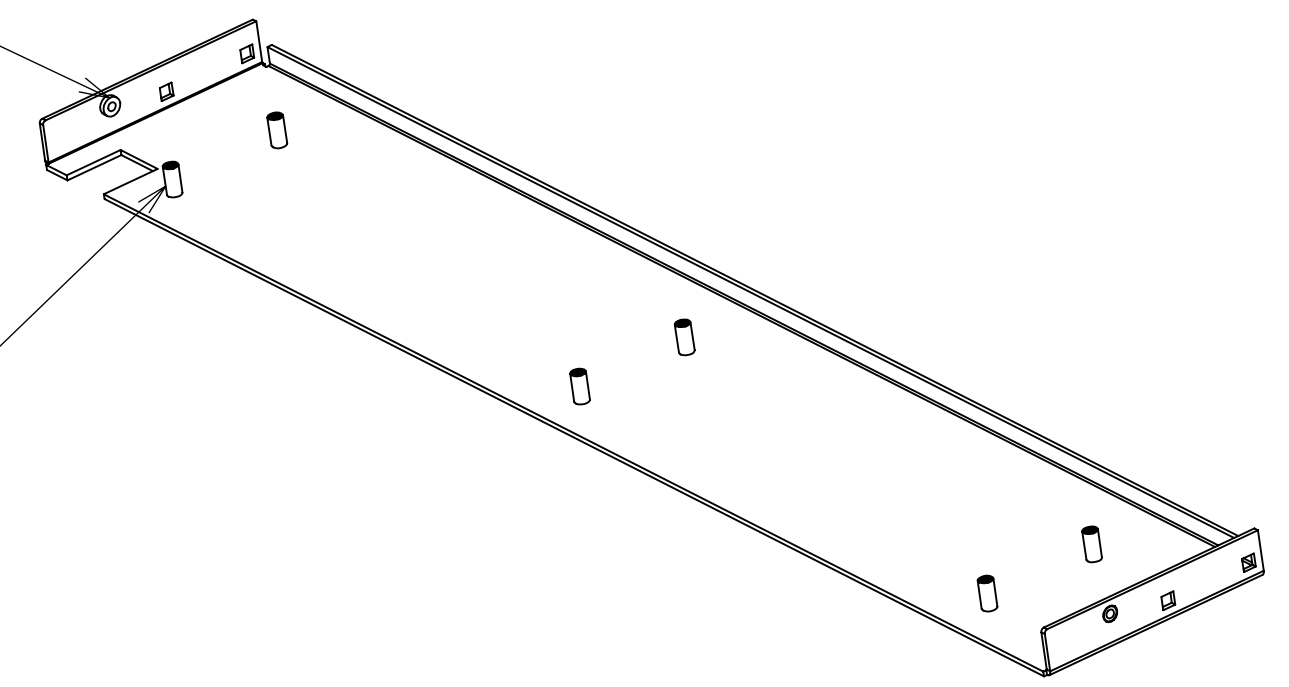


8 7 6 5 4 3 2 1

2x PRESS FIT M3 THREADED INSERTS

6x PRESS FIT M3X10 STANDOFF
MCMMASTER P/N 93098A460



F

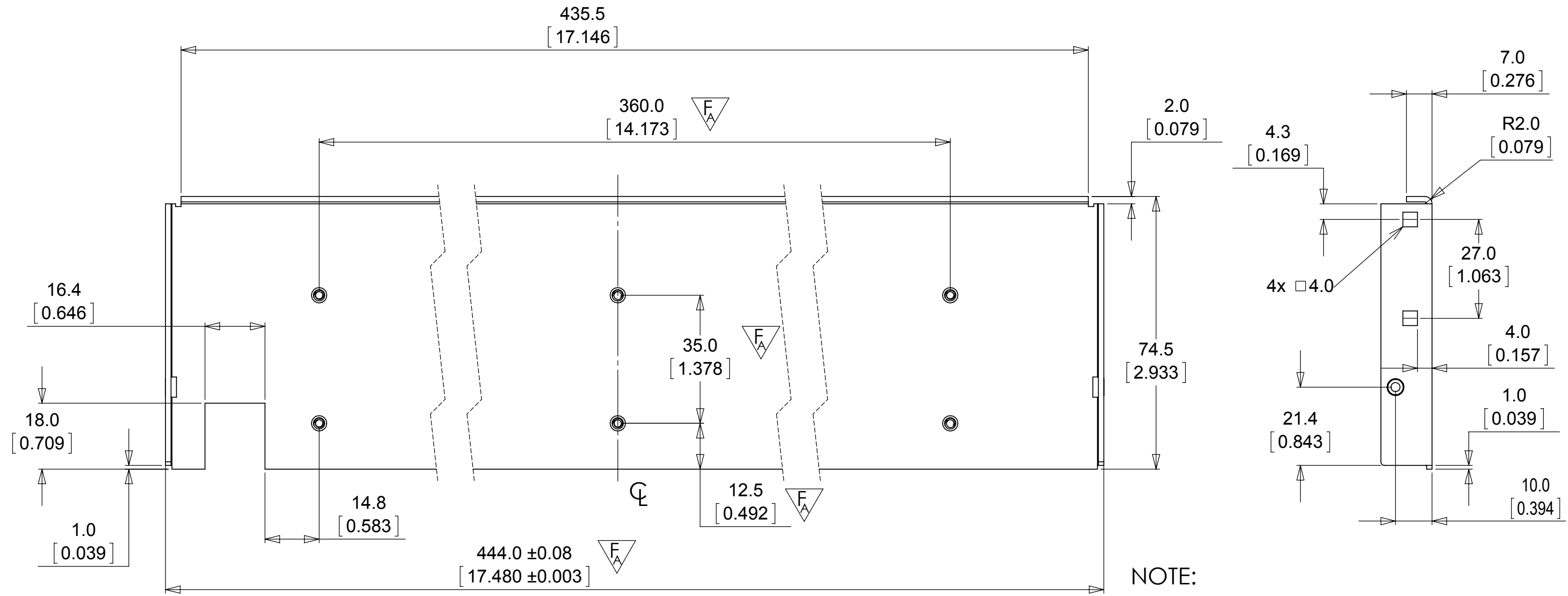
E

D

C

B

A



NOTE:

1. DIMENSIONS IN MILLIMETERS
2. MATERIAL: 1010 CRS, HARDNESS MEDIUM(B90 ROCKWELL) UNBRUSHED 16 GA (0.060" OR 1.5 MM), MEET ASTM A109
3. REMOVE ALL BURRS AND SHARP ADGES
4. INSERT PEM STANDOFFS AS SHOWN ON 3D VIEW
5. FINISH: ZINC PLATE WITH CLEAR CROMATE
6. FLATNESS: NOT GREATER THEN .02
7. DIMENSIONS ARE MM/IN
TOLERANCES:
ANGULAR: \pm 1/2°

F_A = 4

MPN NO.	SAP NO.
202-1017	186020712

	MM	IN
THREE PLACE DECIMAL	\pm 0.05	.004
TWO PLACE DECIMAL	\pm 0.10	.01
ONE PLACE DECIMAL	\pm 0.2	---

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: e-MODULE BOTTOM
DIMENSIONS ARE IN INCHES		DRAWN	G.S. 5/15/13	
TOLERANCES:		CHECKED		
FRACTIONAL \pm		ENG APPR.		
ANGULAR: MACH \pm BEND \pm		MFG APPR.		SIZE DWG. NO. REV C E-18602-719 4
TWO PLACE DECIMAL \pm		Q.A.		
THREE PLACE DECIMAL \pm		COMMENTS:		SCALE: 1:2 WEIGHT: SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

8 7 6 5 4 3 2 1